

CONTRACER CV-2100 SERIES

EXTENSIVE CONTOUR MEASUREMENT – QUICK AND EASY

FORM MEASUREMENT



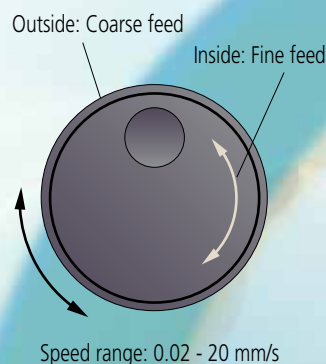
Functions are redesigned based on thorough analysis of all contour measurement operations, enabling measurement that is fast, accurate, and surprisingly easy.





New functions to reduce operator workload are actively pursued and functions are blended to deliver a speed performance unimaginable for a standard model.

Easy operation with X-axis jog shuttle



A jog shuttle covering a wide speed range is equipped as standard.
The drive unit can be moved easily to the measurement position by using the jog shuttle.

Centralised front control panel



The operation flow is significantly shortened by arranging the switches for stylus position change, measurement start/stop, and return on the front of the drive unit. These operations are required for every single operation cycle. This centralised panel can therefore reduce the workload of operators and improve measurement efficiency.

A quick-vertical-motion stand with remarkable operability



Handle

Fine-feed knob



Upside



Bottom

The quick-vertical-motion stand allows operators to swiftly and easily move the drive unit to and from the measurement height without having to push or pull.

Moreover, this stand is equipped with a stop for quick repositioning to the measurement height, which ensures an easy and highly efficient measurement flow.

Highly efficient measurement



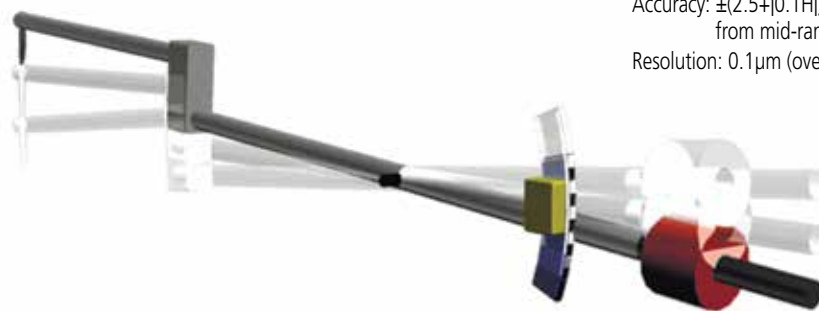
By enabling faster X-axis movement and enhancing the stylus up/down functions, the drive unit can return to the measurement start position after auto-displacement of the stylus. This is especially useful when multi-location (multiple-unit) measurement is being executed by a part program.

The combination of high accuracy and excellent operability allows flexible support of a wide range of measurement needs.

"Pursuing high accuracy is our mission"

Introducing a new highly accurate digital scale

The detector unit (Z1-axis) is equipped with a highly accurate arc scale. This scale directly tracks the arc locus of the stylus tip so that the most accurate compensation can be applied to the scale output, which leads to higher accuracy and resolution.



Measurement range of detector: 50 mm

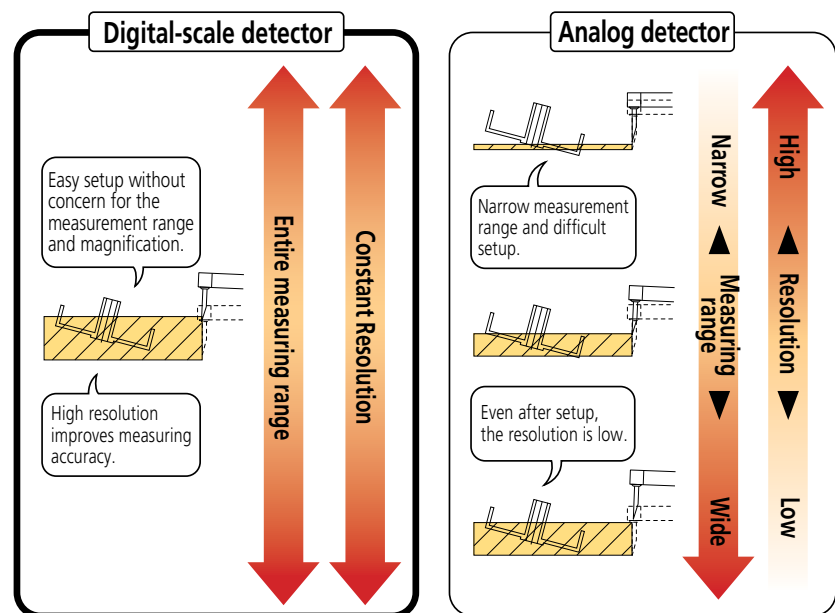
Accuracy: $\pm(2.5+|0.1H|) \mu\text{m}$, where H is displacement from mid-range position (mm)

Resolution: $0.1 \mu\text{m}$ (over entire measurement range)

Easy setup for highly accurate and efficient measurement

The highly accurate digital arc scale not only improves measurement accuracy, but can also be set up easily.

Operators are free from bothersome operations such as measurement magnification switching and calibrating each magnification as required for analog instruments.



X-axis inclination mechanism is a standard feature

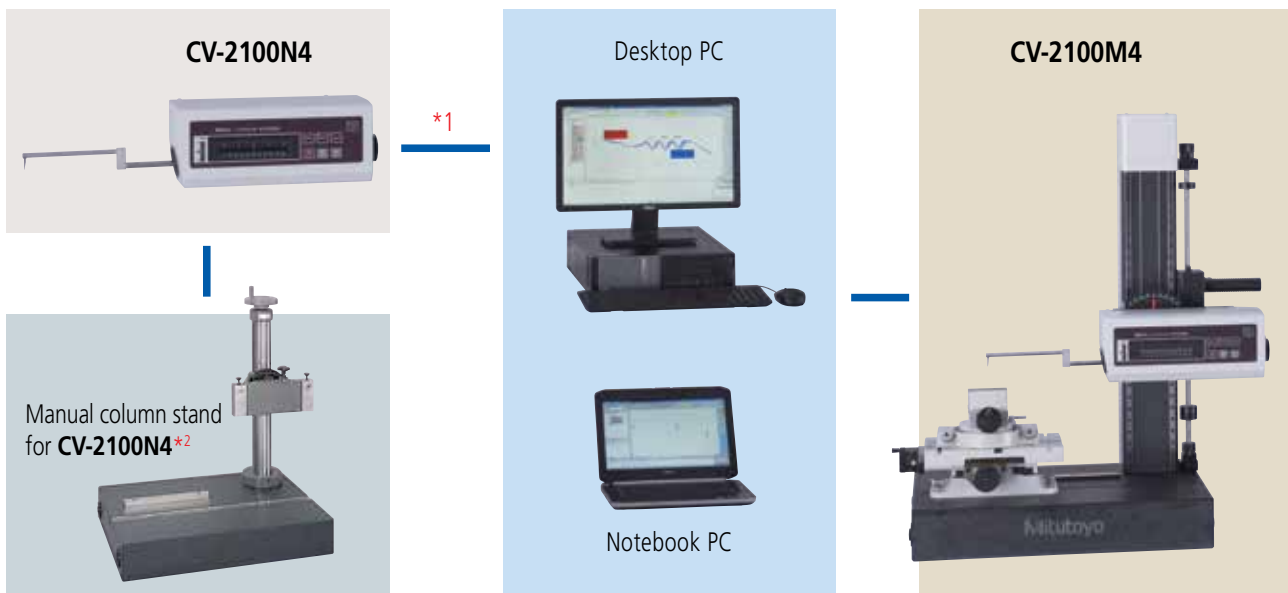
The **CV-2100 series*** is equipped with a drive unit inclination mechanism that enables inclined-plane measurement without changing settings.



* For **CV-2100N4**, a manual column stand **No.218-042** (refer to P13) is required (optionally available.)

Inclination angle (MAX): $\pm 45^\circ$
(For **CV-2100M4**)

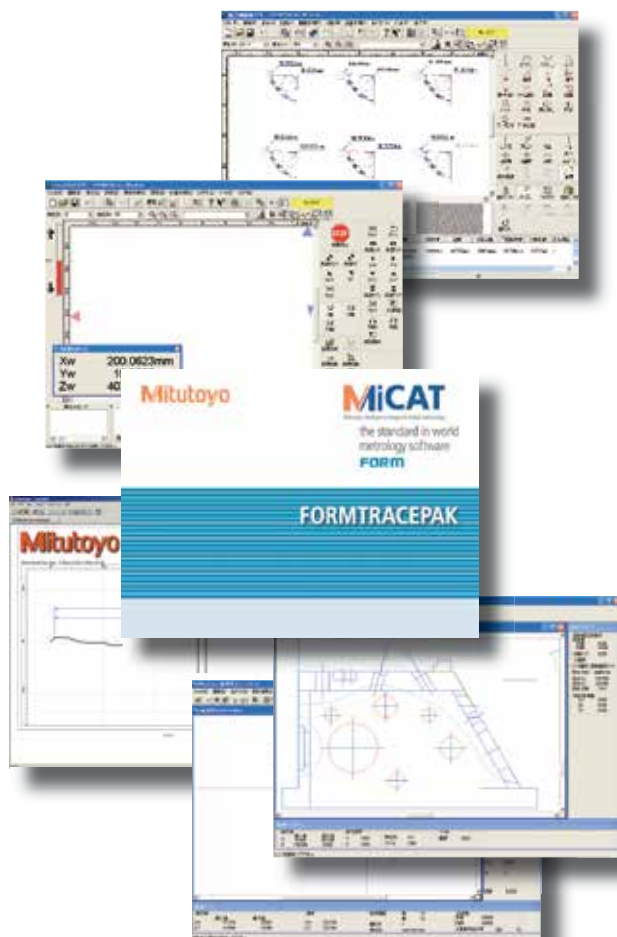
A range of options available according to the application



*1: If the **CV-2100N4** is operated without the dedicated manual stand, the measuring range of the Z-axis might be reduced, depending on the installation conditions. If you are considering using the **CV-2100N4** without the stand, contact your local Mitutoyo sales office for advice.

*2: Optional accessory (refer to page 13).

Contour Analysis Software: FORMTRACEPAK



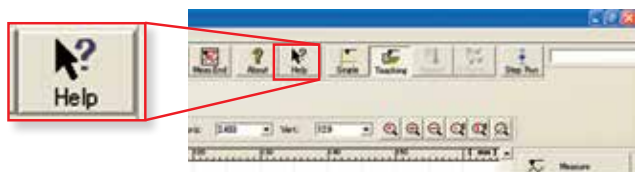
Multiple languages support (15 languages)

You can switch the language* to be used in the measurement, analysis, and layout windows. After measurements have been made, you can switch to another language and create a report in that language. This function can be used worldwide.

* Supported languages: Japanese, English, German, French, Italian, Spanish, Polish, Hungarian, Swedish, Czech, Simplified Chinese, Traditional Chinese, Korean, Turkish, Portuguese.

Online help function*

Online help that can be viewed any time is incorporated into the software. In addition to index and keyword searches, a status saving help button, which displays menus and software help with a click of the mouse, is provided.



* Online help function supports only Japanese and English.

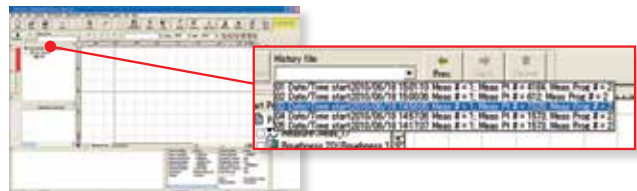
Measurement control

To make only a single measurement, you can create a part program in the single mode. To measure multiple workpieces of an identical shape, you can use the teaching mode.

FORMTRACEPAK supports the new top-bottom continuous measurement and variable measuring force functions of the CV-4500 Series (see page 2 for details), providing an even higher level of usability. Since you can embed the entire flow, from making measurement to printing a report, into a part program, you can efficiently make measurements, analyse data, and output a report. A function is also provided that enables you to insert comments accompanied with photographs at desired timings, enabling you to embed the roles described in a measurement procedure document that specifies important points such as work settings.

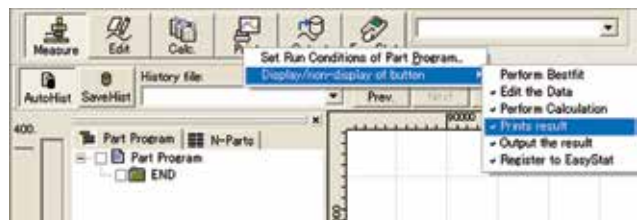


To make immediate measurements, you can use the pull-down menu to easily select and call up the desired operating procedure.



Button-editing function

You can hide buttons that are not used frequently. For example, you can choose to display only those buttons that are used frequently and increase the size of the displayed graphics window, thereby customising the window to suit your needs.



Simple statistical commands

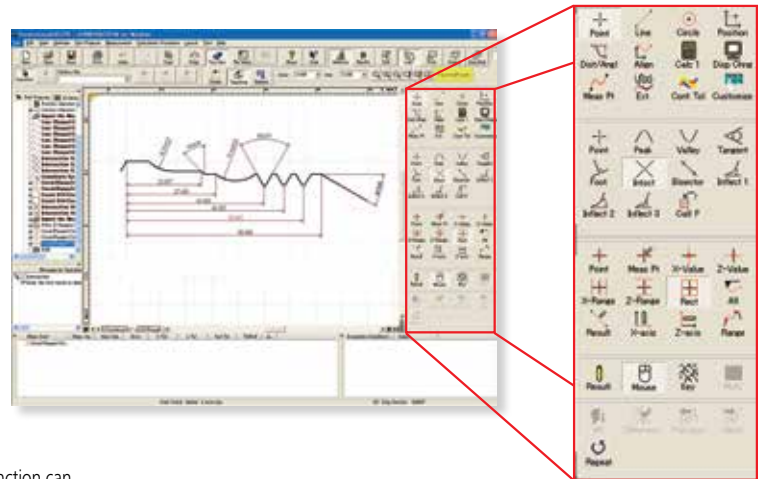
You can perform statistical calculations of roughness parameters and contour analysis results without using a separate program such as Excel®.

FORMTRACEPAK Functions Offer Total Support

Contour analysis

Contour analysis function

A wide variety of commands, which form the basic elements for analysis, are provided, including those for points (10 kinds), lines (6 kinds), and circles (6 kinds). A rich set of commands that combine these elements to calculate angles, pitches, and distances, a contour tolerancing function, and a design value generation function are also provided as standard features. These functions, combined with the function that allows you to customise the calculation command buttons by hiding less frequently used commands, let you tailor the window according to the user environment.



Removal of abnormal points function

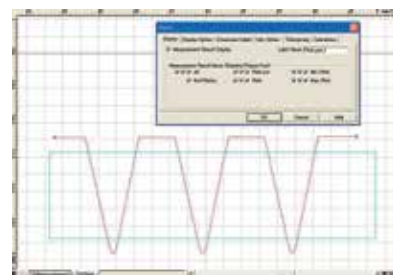
Irregular defects in the data are filtered out from the calculation. This function can be effective when specifying the calculation range for locations at which the boundary between circle and line is difficult to determine.

Simple pitch calculation function

You can efficiently analyse the pitch between identical shapes, such as a screw pitch or the distance between circles (center-to-center pitch), by simply specifying the desired range using mouse operations.

Text output of the calculation result and graphics data

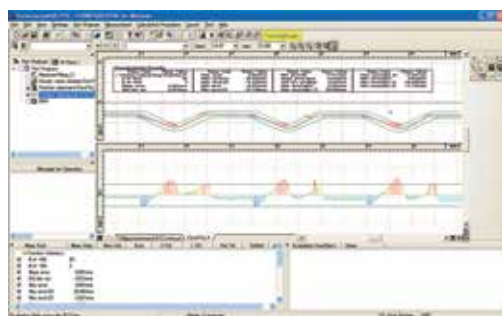
You can output the calculation result as text (in csv or txt format), output graphics data obtained from measurements as point-string data to a text file or CAD file (in the DXF or IGES format), or copy the data to the clipboard. Combined with commercial document or statistical processing software, this feature can be used to share data with computers that do not have dedicated analysis software installed or execute CAD-based reverse engineering.



Example of range specification for screw thread pitch with rectangular tool.

Contour-tolerancing function as a standard feature

The best-fit processing function that moves the coordinate values of the design data and measurement data to the optimum positions is provided as a standard feature. Since the tolerancing results can be visually displayed as graphics, displayed as tolerance values and tolerance expansions in each coordinate, or output as a text file, they can be utilised as feedback data for machining systems.



Example of contour-tolerancing result

NO	MEASUREMENT POINT (X, Y, Z)	MEASUREMENT VECTOR	MEASUREMENT RESULT
1	12.354, -1.080, 0.000	-0.000, -0.000, -0.000	25.706
2	12.454, -1.084, -0.000	-0.000, -0.000, -0.000	25.706
3	12.554, -1.088, -0.000	-0.000, -0.000, -0.000	25.706
4	12.654, -1.092, -0.000	-0.000, -0.000, -0.000	25.706
5	12.754, -1.096, -0.000	-0.000, -0.000, -0.000	25.706
6	12.854, -1.100, -0.000	-0.000, -0.000, -0.000	25.706
7	12.954, -1.104, -0.000	-0.000, -0.000, -0.000	25.706
8	13.054, -1.108, -0.000	-0.000, -0.000, -0.000	25.706
9	13.154, -1.112, -0.000	-0.000, -0.000, -0.000	25.706

Example of contour tolerancing results output as numeric values

Contour Analysis Software: FORMTRACEPAK

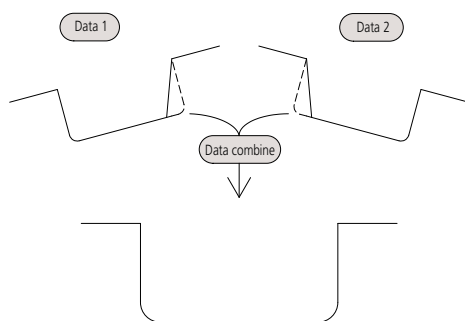
Contour analysis

Design value generation function

You can generate design data from CAD data (DXF or IGES file) or text data. Furthermore, since you can also convert measurement data into design data, you can save parts data prior to use (testing) as design data and effectively utilise it for checking the wear following use (testing).

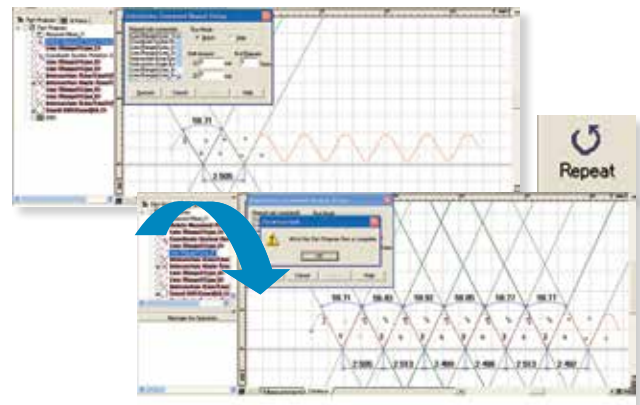
Data combination function

You can combine partial data collected separately from a workpiece (made necessary due to shape characteristics) into a single graphic for convenient analysis.



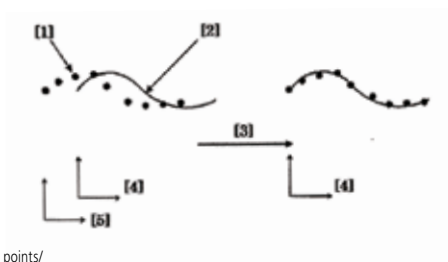
Calculation command repetition setting

When identical shapes have the same pitch, you can analyse all of the shapes in a batch by specifying a single analysis location and the pitch.



Best-fit processing function for measurement point strings

This function tries to fit the measurement points to the stored reference data on the same coordinate system. It can eliminate the effects of a shift that may occur when setting the workpiece during automatic analysis.



- [1] Measured points/
- [2] Bestfit reference data/
- [3] Bestfit/
- [4] Reference coordinate system/
- [5] Measurement coordinate system

Data superimposition command

You can superimpose two sets of data by detecting their characteristic points. Use the mouse to drag and move the measurement point strings to the desired positions to be superimposed.

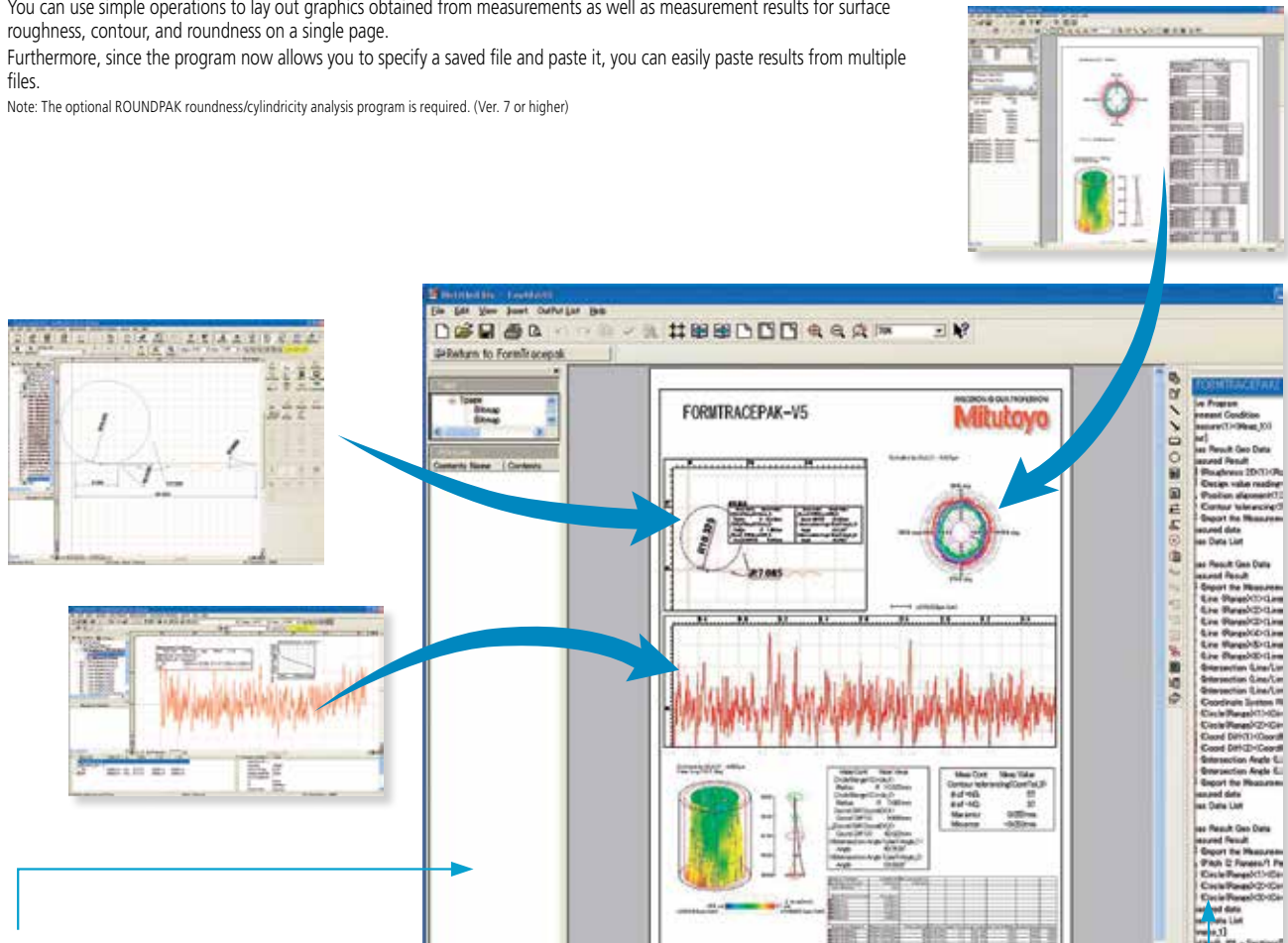


Measurement System Control, Contour Analysis, Contour Tolerancing, and Inspection Report Creation

Integrated layout

You can use simple operations to lay out graphics obtained from measurements as well as measurement results for surface roughness, contour, and roundness on a single page. Furthermore, since the program now allows you to specify a saved file and paste it, you can easily paste results from multiple files.

Note: The optional ROUNDPAK roundness/cylindricity analysis program is required. (Ver. 7 or higher)



Element information bar

This bar displays the attribute values of the pasted items, allowing you to easily check the contents of the pasted measurement data files.

System layout printing

By simply selecting the items to be output, you can automatically lay out the page to be printed. Use this feature when you wish to simplify the printing task.



Element insertion bar

Using the mouse to drag and drop the analysis content displayed in the element insertion bar, you can paste it into the layout. From the contour analysis result, you can also select the analysis result for a circle or line alone and paste it in position.

Saving the result as a web page

Since you can save the result in html or mhtml format, which can be displayed using Internet Explorer® or Microsoft® Word, you can check the result even on a PC on which no layout-editing program is installed.

Report creation function

You can freely assemble measurement results/conditions/graphics as well as comments/circles/lines/arrows, and print them out in a measurement result report. Furthermore, since you can paste bitmap files, you can also add a workpiece image or company logo to the layout. You can also save the created layout and use it again later for similar measurements.

Optional Accessories

3-axis Adjustment Table: 178-047

This table helps make the adjustments required when measuring cylindrical surfaces. The corrections for the pitch angle and the swivel angle are determined from a preliminary measurement and the Digimatic micrometers are adjusted accordingly. A flat-surfaced workpiece can also be leveled with this table. By using Mitutoyo's 3-axis adjustment table, the workpiece can be aligned and leveled easily, simply by following the FORMTRACEPAK guidance. No experience or special expertise is required.



Guidance display when using 3-axis adjustment table

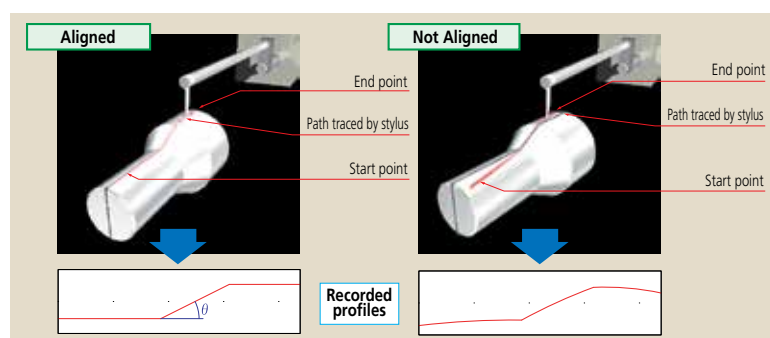
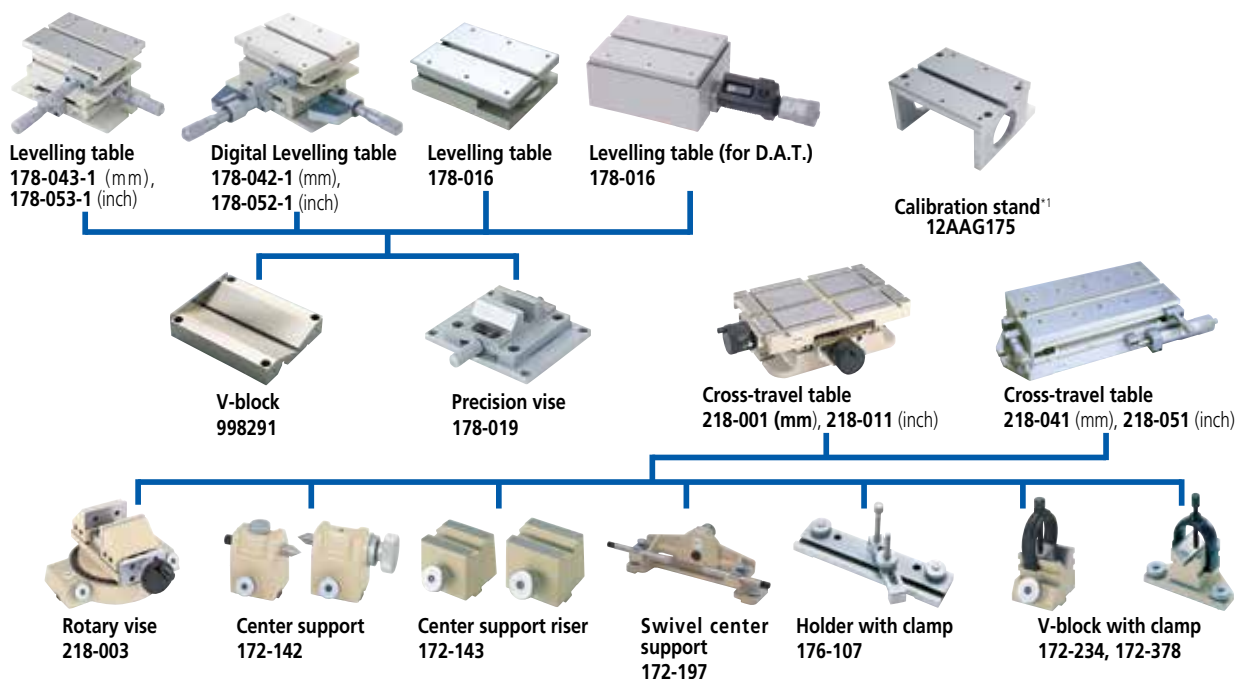


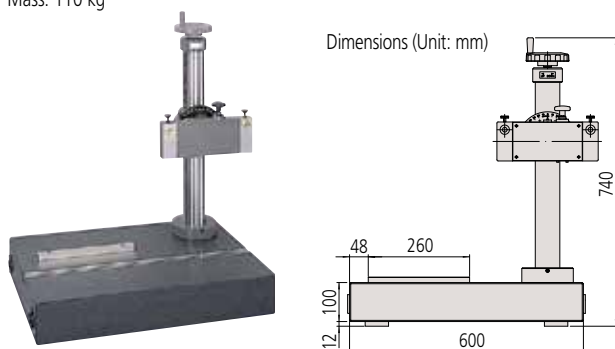
Table and fixture systems



Optional Accessories

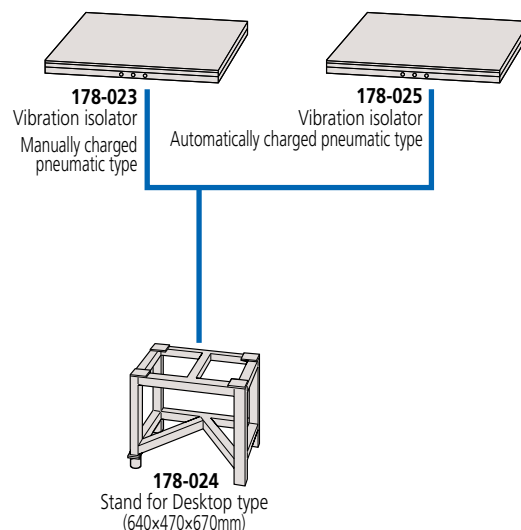
Manual column stand for CV-2100N4

218-042 Except measuring unit (CV-2100N2)
 Vertical adjustment range: 320mm
 Inclination angle (MAX): $\pm 45^\circ$
 Dimensions (WxDxH) : 600x450x740 mm
 Mass: 110 kg



Quick-vertical-motion function is not available

Vibration isolators (Desktop types), floor stand and tables



Vibration isolators (Desk types)

Desk types



Example combination: with monitor arm but
 no side table (tester, PC and monitor not
 included)

Example combination: with a side table
 (tester, PC, monitor and printer not
 included)

^{*1} Used together with vibration isolator (**12AAK110**).

Arms and Stylus

Arms (option)

Type of arm	Arm No.	Parts No.	Adaptation stylus No.	h (mm)
Straight arm	AB-51	935111	SPH-51,52,53,54,55,56,57	6
	AB-61	935112	SPH-61,62,63,64,65,66,67	12
	AB-71*	935113	SPH-71,72,73,74,75,76,77,79	20
	AB-81	935114	SPH-81,82,83,84,85,86,87	30
	AB-91	935115	SPH-91,92,93,94,95,96,97	42
Eccentric arm	AB-52	935116	SPH-51,52,53,54,55,56,57	6
	AB-62	935117	SPH-61,62,63,64,65,66,67	12
	AB-72	935118	SPH-71,72,73,74,75,76,77,79	20
	AB-82	935119	SPH-81,82,83,84,85,86,87	30
	AB-92	935120	SPH-91,92,93,94,95,96,97	42
For small hole	AB-11	935110	SP-11,31	0.4
			SP-12,32	1
			SP-13,33	2.5

*Standard accessory

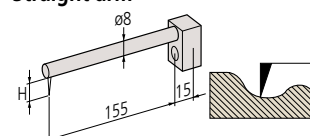
Styli (option)

Type of stylus	Stylus No.	Parts No.	Adaptation arm No.	h (mm)
One-sided cut stylus	SPH-51	354882	AB-51-52	14
	SPH-61	354883	AB-61-62	20
	SPH-71*	354884	AB-71-72	28
	SPH-81	354885	AB-81-82	38
	SPH-91	354886	AB-91-92	50
Intersecting cut stylus	SPH-52	354887	AB-51-52	14
	SPH-62	354888	AB-61-62	20
	SPH-72	354889	AB-71-72	28
	SPH-82	354890	AB-81-82	38
	SPH-92	354891	AB-91-92	50
Cone stylus Tip angle 20° (Carbide)	SPH-57	12AAE865	AB-51-52	14
	SPH-67	12AAE866	AB-61-62	20
	SPH-77	12AAE867	AB-71-72	28
	SPH-87	12AAE868	AB-81-82	38
	SPH-97	12AAE869	AB-91-92	50
Cone stylus Tip angle 30° (Sapphire)	SPH-53	354892	AB-51-52	14
	SPH-63	354893	AB-61-62	20
	SPH-73	354894	AB-71-72	28
	SPH-83	354895	AB-81-82	38
	SPH-93	354896	AB-91-92	50
Cone stylus Tip angle 50° (diamond)	SPH-79	355129	AB-71-72	28
Cone stylus Tip angle 30° (Carbide)	SPH-56	12AAA566	AB-51-52	14
	SPH-66	12AAA567	AB-61-62	20
	SPH-76	12AAA568	AB-71-72	28
	SPH-86	12AAA569	AB-81-82	38
	SPH-96	12AAA570	AB-91-92	50
Knife-edge stylus	SPH-54	354897	AB-51-52	14
	SPH-64	354898	AB-61-62	20
	SPH-74	354899	AB-71-72	28
	SPH-84	354900	AB-81-82	38
	SPH-94	354901	AB-91-92	50
Ball stylus	SPH-55	354902	AB-51-52	14
	SPH-65	354903	AB-61-62	20
	SPH-75	354904	AB-71-72	28
	SPH-85	354905	AB-81-82	38
	SPH-95	354906	AB-91-92	50
For small-hole stylus (One-sided cut)	SP-11	932693	AB-11	2
	SP-12	932694	AB-11	4
	SP-13	932695	AB-11	6.5
For small-hole stylus (Cone)	SP-31	12AAE873	AB-11	2
	SP-32	12AAE874	AB-11	4
	SP-33	12AAE875	AB-11	6.5

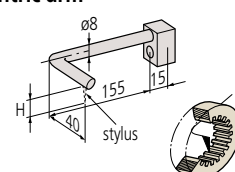
*Standard accessory

Select an arm and stylus that match the type of measurement you require.

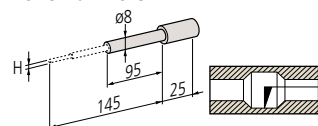
Straight arm



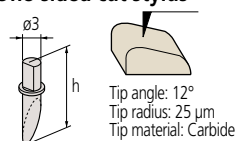
Eccentric arm



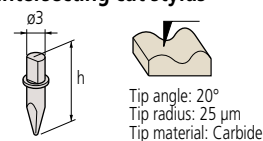
For small hole



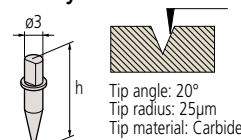
One-sided cut stylus



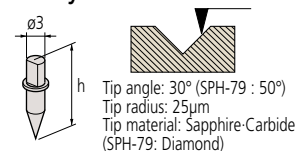
Intersecting cut stylus



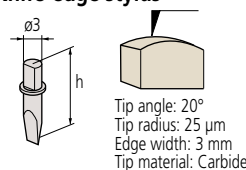
Cone stylus



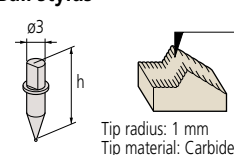
Cone stylus



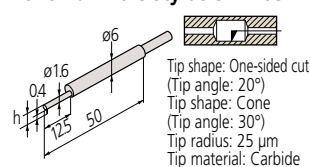
Knife-edge stylus



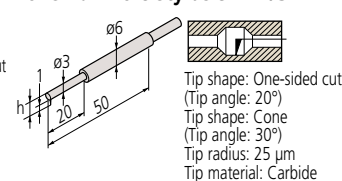
Ball stylus



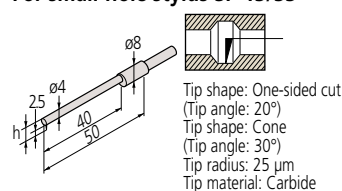
For small-hole stylus SP-11/31



For small-hole stylus SP-12/32

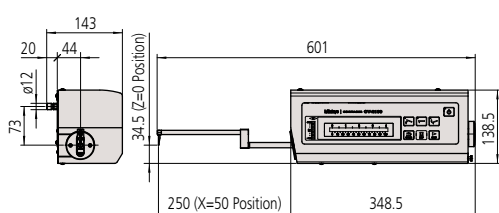


For small-hole stylus SP-13/33

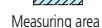
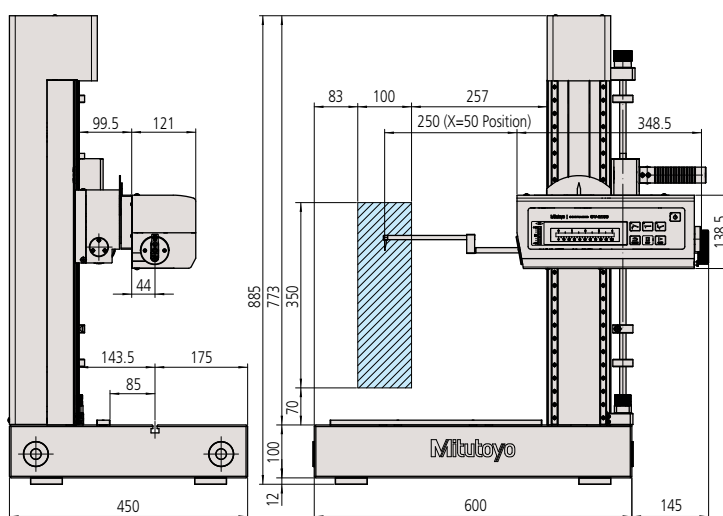


		CV-2100M4	CV-2100N4
Measurement range	X-axis	100 mm	
	Z1-axis (detector unit)	50 mm	
Z2-axis (column) travel range		350 mm	—
X-axis inclination angle		±45°	
Resolution	X-axis	0.1 μm	
	Z1-axis	0.1 μm	
Drive method	X-axis	Motorised drive (0 - 20 mm/s)	
	Z2-axis (column)	Manual (quick-up-and-down motion, fine feed)	—
Measuring speed		0.02 - 5 mm/s	
Linearity accuracy (X-axis horizontal orientation)		2.5 μm/100 mm	
Accuracy (20°C)	X-axis	±(2.5+0.02L) μm L = Measurement length (mm)	
	Z1-axis	±(2.5+0.1H) μm H = Measurement height from horizontal position within ±25 mm	
Measurement direction		Push and pull	
Measurement surface direction		Downward	
Measuring force		30±10mN (3gf)	
Stylus traceable angle (Standard accessory stylus)		Ascent 77°, Descent 87° (Depends on the surface condition)	
External dimensions (WxDxH)		745x450x885 mm	651x143x138.5 mm
Mass		145.8 kg	5.8 kg

CV-2100N4



CV-2100M4



T-groove dimensions (CV-2100M4)



**Whatever your challenges are,
Mitutoyo supports you from start to finish.**

Mitutoyo is not only a manufacturer of top quality measuring products but one that also offers qualified support for the lifetime of the equipment, backed up by comprehensive services that ensure your staff can make the very best use of the investment.

Apart from the basics of calibration and repair, Mitutoyo offers product and metrology training, as well as IT support for the sophisticated software used in modern measuring technology. We can also design, build, test and deliver bespoke measuring solutions and even, if deemed cost-effective, take your critical measurement challenges in-house on a sub-contract basis.

Coordinate Measuring Machines

Vision Measuring Systems

Form Measurement

Optical Measuring

Sensor Systems

Test Equipment
and Seismometers

Digital Scale and DRO Systems

Small Tool Instruments
and Data Management



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